



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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C2-20-5

Job Sheet 182408



Part No: C2-20-5

Job Qty: 1 ea

Part Name: Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/23/18

Job Tracking No:

Due Date: 7/31/18

Created By: Eric Larocque

Type: SOLD

Description:

Note: DWG C2-20-5 Rev. 1 IPP Rev. A 18.04.25 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		7/31/18	0.00	0.00	Start Up Large Fab-7		<i>12</i>
100	Large Fab	1 pcs		7/31/18	0.00	10.00	Large Fab 8		<i>12</i>
110	QC	1 pcs		7/31/18	0.00	0.00	QC9		
120	QC	1 pcs		7/31/18	0.00	0.00	QC5		
130	Powdercoat	1 pcs		7/31/18	0.00	0.50	Powdercoat6		<i>BR 18-9-5</i>
140	QC	1 pcs		7/31/18	0.00	0.00	QC3		<i>8</i>
150	Packaging	1 pcs		7/31/18	0.00	0.00	Packaging3-2		<i>8</i>
160	QC21-SA	1 Ea		7/31/18	0.00	0.00	QC21		<i>2nd 18.09.06</i>

Part Op 100 - 1-MANUFACTURE AS PER DWG, TACK WELD FOR INSPECTION BY: _____ USE WELDING JIG C2. 2-
Descriptions: Weld as per DWG. ***ALL HOLES MUST ALIGN***

130 - START TIME: *2:35* OVEN TEMPERATURE: *320°* FINISH TIME: *3:05*

M 129 223

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C2-20-1	Lifting Plate	2 Ea (2 ea)	90-Start up Operation	<i>5068682</i>
MT-A513-T-0.8750W0.120	A513 Seamless Alloy Steel Round Tubing 0.875"dia. x 0.120" Wall	7.5000 ft (7.5 ea)	90-Start up Operation	<i>5089470</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	C2-20-1	2	14	0
	MT-A513-T-0.8750W0.120	8	106	0



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Container No: S107167



Part: C2-20-5
Job No: 182408
Serial No/Batch: S107167
Revision: 1
Inspector:
Exp Date:
Instructions:

Date: 08/30/18

cifications

ould not be found.

Plex 8/23/18 2:26 PM dart.larocque.eric